

Product Spotlight WCS Models Series



Water cooled Screw Chiller - (63 Tons to 490 Tons)

Sabro technologies is a wholly owned subsidiary of **Sabro group Pvt., Ltd.**, specializing in research, development and manufacturing of screw type products. The company sells water cooled screw chillers with optimum COP(HIGH ENERGY EFFICIENCY RATIO).

Adhering to the principle of integrity, innovation and excellence, the company constantly creates new products every year according to the market demands. The water cooled cooled screw chillers/ water source heat pumps have the features of high energy efficiency ratio, high reliability, high efficiency, and high automation etc., which continues to lead the domestic refrigeration energy industry, opening a new era of high efficiency screw type of products.



Features

- 1- Using R134a refrigerant
- **2-** Positive pressure refrigerant, no need for exhaust device, the design of ventilation is simple
- 3- Using Hanbell semi-closed double screw compressor
- 4- Using high efficiency falling film (spray) evaporator
- 5- Using independent oil return system (ejector pump oil return), which guarantees timely oil return at any loading condition
- **6-** The machine adopts fixed orifice plate as flow control device which has no moving parts. The refrigerant flow can be adjusted in time without delay under variable load and variable conditions, so as to ensure stable operation of the package.
- **7-** The microcomputer control system of the unit uses Hi-Tech UI, which clearly shows the operation data, and the operation is very convenient.

High reliability

1- Professional design

Hanbell specializes in the research and development of the technology of screw compressors. Its main product screw refrigeration compressor is used in large commercial central air conditioning and refrigeration equipment etc.. After years of development, Hanbell has become one of the most powerful compressor manufacturers in HVAC engineering field. Hanbell screw compressor occupies a larger share in the domestic market of the screw compressor. Since 2006, Hanbell's market share has always been way ahead in the same industry.

2- Authoritative certification

The company has the most advanced water cooled chiller test bench which is certified by the National Quality Supervision and Inspection Center of compressor & refrigeration equipment (Hefei General Machinery Research Institute). The test bench in strictly established accordance with the national standard GB/T10870-2014, GB/T18430.1-2007 and GB/T 19409-2013. Each machine will go through a full set of strict performance test before delivery to ensure the performance of the package.

3- Reliable oil return device-ejector pump

The package uses an ejector pump as oil return component, and it uses medium pressure flash stream as the power, which completes oil return at the low pressure side without the energy loss of the package.

Liquid refrigerant with oil from evaporator



Oil return groove

High pr./med pr. refrigerant steam

Technical specification of Water cooled screw flooded chiller (Single compressor)

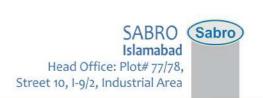
	WFSC- 234S	WFSC- 260S	WFSC- 280S	WFSC- 298S	WFSC- 323S	WFSC- 348S	WFSC- 380S	WFSC- 406S				
Tons				74	80.4	85	92	98.6	108	115		
Nominal cooling capacity			234	260	283	298	323	346.7	380.7	405.7		
Nominar	kCal/h x1000	201	224	243	257	278	211	326	348			
Power input		KW	44.5	48.1	53.8	57.8	60.5	65.8	71.0	73.1		
Rated current		Amps.	79.9	85.2	92.2	98.1	105	112.4	121.2	125		
Power supply		Voltage		7.5 W	20.	380-415	5-3-50Hz		M			
Energy efficiency r	ratio	EER (COP)	17.9 (5.25)	18.5 (5.40)	17.9 (5.26)	17.64 (5.15)	18.24 (5.33)	18 (5.26)	18.25 (5.36)	19 (5.54)		
Capacity steps	7	%	(3.23)	(5.10)			tep less as		(5.55)	(3.3.7		
	Туре	1					ic twin sci					
	Quantity		One	One	One	One	One	One	One	One		
Compressor	Starting Method		у-Д	у-Д	у-Δ	у-Д	у-Д	у-Д	у-Д	у-Δ		
	Rated speed (RPM)		2950	2950	2950	2950	2950	2950	2950	2950		
Refrigerant		134a	134a	134a	134a	134a	134a	134a	134a			
Refrigerant Charge	ed		2010	2010	2010	2010	23.10			23.0		
No. of refrigerant			One	One	One	One	One	One	One	One		
Refrigerant contro						70.00	ic expansi					
	Туре		Shell and Tube Flooded									
	Water passes	2	2	2	2	2	2	2	2			
	Water flow rate	USGPM	159.6	177.6	193	204	221	237	259	276		
		m³/h	36.2	40.3	43.8	46.3	50.2	53.8	59	62.3		
Evaporator	Water pressure drop	KPa/feet	34/11	36/12	38/13	41/14	43/14	45/15	45/15	46/15		
(cooler)	Water side working pressure	MPa/PSI		1/145	1/145	1/145	1/145	1/145	1/145	1/145		
	Water connection	mm	DN76	DN76	DN102	DN102	DN102	DN102	DN102	DN102		
		Inch	3	3	4	4	4	4	4	4		
	Туре	Shell and tube										
	Water passes	2	2	2	2	2	2	2	2			
	Water flow rate	USGPM	199.5	222	241.2	255	276	296	324	345		
		m³/h	45.3	50.42	55	58	62.7	67.2	73.6	78		
Condenser	Water pressure drop	KPa/feet	36/12	38/13	40/13	43/14	44/14	47/16	48/16	48/16		
	Water side working pressure	MPa/Psi	1/145	1/145	1/145	1/145	1/145	1/145	1/145	1/145		
	Water connection	mm	DN76	DN76	DN102	DN102	DN102	DN102	DN102	DN102		
		Inch	3	3	4	4	4	4	4	4		
	1	Length	3450	3450	3450	3450	3650	3640	3640	3640		
Dimer	nsions (mm)	width	1500	1500	1500	1500	1550	1550	1550	1600		
height			1600	1600	1600	1600	1650	1650	1650	1700		
Operating weight Kg				3000	3200	3450	3450	3450	3550	3550		
Protection devices	High pressure cut out, protection, over curre protection,		50	1.7		1072		-	tart			
Operating limits	Leaving Chilled water	temp.	5°C-15°	C (41°F – 5	59°F)							
- Caller	Entering condenser wa	20°C-35	°C (68°F –	95°F)								

Specifications are based on standard conditions,

Entering/leaving chilled water 12.7°C/7.2°C (55°F/45°F)

Entering/leaving condenser water 30°C/35°C (85°F/95°F)

Fouling factor 0.0005Btu/hr/S qft/°F



Technical specification of Water cooled screw flooded chiller (Single Compressor)

	Model Number	WFSC- 430S	WFSC- 490S	WFSC- 545S	WFSC- 585S	WFSC- 684S	WFSC- 785S	WFSC- 860S			
		121	139	155	166	194.5	223	245			
Naminal	Nominal cooling capacity				544	585	684	783	862		
Nominal	366	420	469	502	588	674	741				
Power input		x1000 KW	79	90.5	99.5	107.4	122	142	154.5		
Rated current		Amps.	136.4	157	172	186.4	210	251	270		
Power supply		Voltage			38	30-415-3-5	0Hz				
Energy efficiency ra	atio	EER (COP)	18.4 (5.4)	18.4 (5.41)	18.7 (5.46)	18.54 (5.45)	19.13 (5.6)	19 (5.5)	19 (5.6)		
Capacity steps		%	<u> </u>		-50-75-100			onal			
207/20 4 1500/2014 57/202 4 52	Туре	1 245		170000		ermetic tw	The second secon	CTATALAN .			
	Quantity		One	One	One	One	One	One	One		
Compressor	Starting Method		у-Д	у-Д	у-Д	у-Д	y-A	у-Д	y-A		
	Rated speed (RPM)		2950	2950	2950	2950	2950	2950	2950		
Refrigerant	134a	134a	134a	134a	134a	134a	134a				
Refrigerant Charge	d			20.0							
No. of refrigerant of		One	One	One	One	One	One	One			
Refrigerant control		One						One			
nerigerant control	Туре		Orifice + electronic expansion valve Shell and Tube Flooded								
	Water passes		2	2	2	2	2	2	2		
	Page 2	USGPM	290.4	333.6	372	398.4	467	535	588		
	Water flow rate	m³/h	66	76	84.5	89.3	106	121.5	133.5		
Evaporator	Water pressure drop	KPa/feet	50/17	53/18	56/19	58/19	60/20	63/21	65/22		
(cooler)	Water side working										
	pressure	MPa/Psi	1/145	1/145	1/145	1/145	1/145	1/145	1/145		
	Water connection	mm	DN125	DN125	DN125	DN150	DN150	DN150	DN150		
		Inch	5	5	5	6	6	6	6		
	Туре				hell and tu						
	Water passes	1160554	2	2	2	2	2	2	2		
	Water flow rate	USGPM	363	417	465	498	583.5	669	735		
		m³/h	82.4	95	105.6	113	132.5	152	167		
Condenser	Water pressure drop	KPa/feet	52/18	55/18	58/19	59/20	60/20	62/21	66/22		
	Water side working pressure	MPa/Psi	1/145	1/145	1/145	1/145	1/145	1/145	1/145		
	Water connection	mm	DN125	DN125	DN125	DN150	DN150	DN150	DN150		
	water connection	Inch	5	5	5	6	6	6	6		
		Length	3640	3640	3640	3640	3640	3640	3640		
Dime	nsions (mm)	width	1600	1600	1700	1700	1800	1800	1850		
height			1850	1850	1900	2000	2200	2200	2200		
Oper	ating weight	Kg	4000	4800	5500	5900	6200	6500	7000		
Protection devices		High pressure cut out, low pressure cut out, power phase protection, anti-freeze protection, frequent start protection, over current protection, over heat protection Comp., water flow protection, reverse phase									
Omenation limits	Leaving Chilled water t	emp.	5°C-15°C (41°F – 59°F)								
Operating limits	Entering condenser wa	ter temp.	20°C-35°	°C (68°F – 9	95°F)	/					

Specifications are based on standard conditions,

Entering/leaving chilled water 12.7 °C/7.2 °C (55 °F/45 °F)

Entering/leaving condenser water 30°C/35°C (85°F/95°F)

Fouling factor 0.0005Btu/hr/S qft/°F

Technical specification of Water cooled screw flooded chiller, Double compressors

Model Number (WFSC)				850D	980D	1088D	1170SV	1370D	1570D	1725D				
Tons				243	278	309	332	389	445	490				
Nominal coo	ling ca	pacity	KW	854	980	1087	1169	1368	1566	1724				
@65HZ KCal		KCal/hx1000	735	841	934	1004	1177	1346	1482					
Power input	(each o	omp.)	KW	79 +79	90 + 90	99 + 99	107+107	122+122	142+142	155+155				
Rated currer	nt (each)	Amps.	136+136	157+157	172+172	187+187	211+211	252 +252	270+270				
Power suppl	У		Voltage		380-415-3-50Hz									
Energy effici	ency ra	tio	EER	18.4	18.5	18.7	18.6	19.1	18.8	18.9				
	87		COP	5.4										
Capacity con	trol		%		25-50-75-100% OR step less as optional									
		Туре	1			Semi-ł	nermetic tw	in screw						
		Quantit	ty				two							
Compressor		Starting	Method				Y-A							
		Rated s	peed	2950RPM										
Refrigerant			7		610		134a	Aŭ	87	0				
Refrigerant Charged				200+200	210+210	220+220	230+230	240+240	250+250	260+260				
No. of refrigerant circuit							Two							
Refrigerant of	Refrigerant control					Orifice + el	ectronic exp	ansion valve	2					
	Type					Shell	and tube fl	ooded						
	Wate	er passes			2									
	Wate	r flow	USGPM	583	667	742	797	943	1068	1176				
Evaporator	rate		m³/h	134.4	151.5	168.5	181	214	242.5	267				
(cooler)	Wate	r pre.	Kpa/feet	55/18	58/19	60/20	60/20	65/22	70/23.5	72 / 24				
	Wate	r side Mpa/PSI ng Pre.		1.0MPa/145										
	Wate		MM	DN150	DN150	DN200	DN200	DN200	DN200	DN 200				
	conn	ection	Inch	6	6	8	8	8	8	8				
	Туре			Shell and tube										
		Water passes		2	2	2	2	2	2	2				
	Water flow		USGPM	729	834	927	996	1167	1335	1470				
	rate	a constitution of	m³/h	165.6	189.4	210.5	226	265	303	334				
Condenser	Wate	r pre.	Kpa/feet	58/19	62/21	65/22	70/23	70/23	74/25	80/26				
	Wate	r side ing pre.	Mpa/PSI	1.0MPa/14		5								
	Wate		ММ	DN150	DN150	DN200	DN200	DN200	DN200	DN 200				
		ection	Inch	6	6	8	8	8	8	8				
			Length	1	4600 (181	1,0000	4650(183)							
Dimensions	MM (in	ches)	width		1750 (69)	•	1800 (72)							
height				2000 (79)		2210 (87)								
Operating weight APP. Kg			6500											
Protection d		High start	pressure cut of protection, over protection,	ut, low press	sure cut ou	t, power pha	se protectio	n, anti freez	e protection,	frequent				
Operating lin	nits		ing Chilled wat	er temn	*	5°C-15°C (41	°F 59°F\							
Operating III	iiits		ring condenser		8	20°C-35°C (6								
		Linter	ing condenser	water temp	• 1	20 0-33 0 (0	5 F - 33 F)							

Specifications are based on standard conditions,

Entering/leaving chilled water 12.7°C/7.2°C (55°F/45°F)

Entering/leaving condenser water 30°C/35°C (85°F/95°F)

Fouling factor 0.0005Btu/hr/S qft/°F



Technical specification of Water cooled inverter screw flooded chiller, Single compressor

Model Number (WFSC)			220SV	260SV	304SV	370SV	420SV	500SV	556SV	760SV				
Tons		63.4	74.8	86.4	104.8	119.5	140.8	158.0	216					
Nominal cooling capacity @65HZ		KW	223	263	304	368.6	420	495	556.0	760				
			KCal/hx1000	192	226	261	317	361	426	478	653			
Power input			KW	45	51.2	59.1	71.0	80.4	94	104	142.4			
Rated curren			Amps.	76	87	101	122	137.2	160	179	242.5			
Power supply	v		Voltage	20000	il inscree	arctores-	Control of the Control	5-3-50Hz	100.000					
Energy efficie	-	0	EER	16.98	17.5	17.5	17.7	17.8	17.97	18.2	18.2			
٥.	850		COP	4.9	5.13	5.14	5.19	5.22	5.26	5.34	5.34			
Capacity con	trol	'		(Modulating) variable speed										
	1	Гуре		Semi-hermetic twin screw										
		Quantit	:y	one										
Compressor		Starting	Method	By inverter, speed up OHZ to 65HZ										
	T I	Rated s	peed @ 65HZ	3840RPM										
Refrigerant	0.4 00						1	34a	Y					
Refrigerant C	harged			160	175	180	190	200	200	212	220			
No. of refrige	erant circ	cuit				No.	· ·	one	1	WI.				
Refrigerant c	ontrol					Orific	e + electro	nic expansi	on v <mark>alve</mark>					
	Туре						Shell and	tube flood	ed					
Wat		passes						2						
	Water flow rate Water pre. drop		USGPM	152	179.5	207	252	287	338	380	518			
Evaporator			m³/h	43.5	40.8	47.0	57.2	65.2	76. <mark>8</mark>	86.3	117.6			
(cooler)			Kpa/feet	34/11	36/12	41/14	45/15	47/16	53/1 <mark>8</mark>	56 / 19	63/21			
	Water workir		Mpa/PSI	1.0MPa/145										
	Water		MM	DN76	DN76	DN102	DN102	DN125	DN125	DN 125	DN150			
	conne	ction	Inch	3	3	4	4	5	5	5	6			
	Туре	уре		Shell and tube							75			
	Water	passes		2	2	2	2	2	2	2	2			
	Water	flow	USGPM	190	224	259	314	358	422	47 4	648			
	rate		m³/h	43.2	50.9	58.8	71.3	81.3	95.8	108	147			
Condenser	Water pre. drop		Kpa/feet	36/12	38/13	43/14	48/16	48/16	55/18	60/20	62/21			
	Water		Mpa/PSI	1.0MPa/145										
	Water		MM	DN76	DN76	DN102	DN102	DN125	DN125	DN 125	DN150			
	conne		Inch	3	3	4	4	4	5	5	6			
	102		Length		3450 (136	5)	3640	(136)		3640 (136)				
Dimensions I	MM (inc	hes)	width		1500 (59)	1550	0 (61)	1700 (67)					
height			1600 (63)			1650	0 (65)	2200 (87)						
Operating weight APP. Kg		2800	3000	3500	3550	4000	4800	5500	6200					
Protection de		High start	pressure cut ou protection, ove protection,											
			ng Chilled wate	The state of the s										
Operating iin	Entering cond			A CHARLEST AND A COLUMN		TARREST PARK COMMO	Contract of the Contract of	CO. 400 CO. 100 CO. 10						

Specifications are based on standard conditions,

Entering/leaving chilled water 12.7°C/7.2°C (55°F/45°F)

Entering/leaving condenser water 30°C/35°C (85°F/95°F)

Fouling factor 0.0005Btu/hr/S qft/°F

Technical specification of Water cooled inverter screw flooded chiller, Double compressor

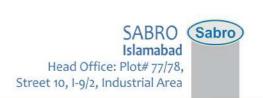
Model Numb	er (WFSC	<u>-</u>		840SV	915SV	990SV	1050SV	1110SV	1315SV	1520SV	
Tons			239	260	281	298	316	374	432		
Nominal coo	ling capac	city	KW	840	915	990	1050	1110	1315	1520	
@65HZ			KCal/hx1000	723	786	850	901	956	1131	1306	
Power input (each comp.) KW			80 +80	80 + 94	94 + 94	94+ 104	104+104	104+142	142+142		
Rated curren	t (each)		Amps.	137+137	137+160	160+160	160179	179+179	179 +243	243+243	
Power supply			Voltage			3	80-415-3-5	OHz			
Energy efficie	ency ratio	0	EER	16.93	17.9	17.9	18.0	18.2	18.5	18.25	
	****		СОР	5.2	5.25	5.25	5.3	5.33	5.43	5.35	
Capacity con	-			4.5			ating) varia				
		ype		O.		Semi-r	nermetic tw	in screw			
Compressor		uantit		6		Dy inverter	two	OHZ to 65HZ			
Compressor			Method	(c)							
Rated speed @ 65HZ						3840RPM 134a					
Refrigerant Charged				200+200	200+210	210+210	210+215	215=215	2 15=220	220+220	
No. of refrige		ıit		200+200	200+210	7 10+210	Two	1 213-213	213-220		
Refrigerant c						Orifice + ele	1 110-210-110-211	oansion valv	/e		
Type							and tube f				
	Water p	asses				5	2				
	Water f		USGPM	574	624	675	715	758	898	1037	
Evaporator	rate	l manage	m³/h	130.4	142	153	162.3	172	204	236	
(cooler)	Water p	re.	Kpa/feet	55/18	58/19	60/20	60/20	65/22	70/23.5	72 / 24	
	Water s working		Mpa/PSI	1.0MPa/145							
	Water		ММ	DN150	DN150	DN200	DN200	DN200	DN200	DN 200	
	connect	ion	Inch	6	6	8	8	8	8	8	
	Type		**	Shell and tube							
	Water p	asses		2	2	2	2	2	2	2	
	Water f	low	USGPM	717	780	843	894	948	1122	1296	
	rate		m³/h	163	177	191	203	215	255	294	
Condenser	Water pre. drop		Kpa/feet	58/19	62/21	65/22	70/23	70/23	74/25	80/26	
	Water s working		Mpa/PSI	1.0MPa/145							
	Water		MM	DN150	DN150	DN200	DN200	DN200	DN200	DN 200	
	connect	ion	Inch	6	6	8	8	8	8	8	
			Length	2	4600 (181		4650(183)				
Dimensions I	MM (inch	es)	width		1750 (69	<u> </u>	1800 (71)				
height				2000 (79	7	2210 (87)					
Operating weight APP. Kg			6500	6850	7200	7400	7600	7900	8200		
Protection de	evices	start	pressure cut or protection, ove protection,								
Operating lin	nits	Leavi	ng Chilled wate	er temp.		5°C-15°C (41°F – 59°F)					
			ing condenser		_	20°C-35°C (6					

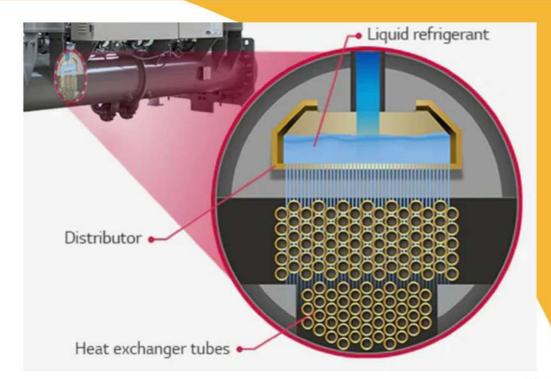
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Entering/leaving chilled water 12.7°C/7.2°C (55°F/45°F)

Entering/leaving condenser water 30°C/35°C (85°F/95°F)

Fouling factor 0.0005Btu/hr/S qft/°F





Inspired By The Stimulus to Grow through Knowledge, interlaced with the zeal and sheer commitment, of an enthusiastic team and Gripped by the Obsession of Three Brothers of turning the dreaminto reality, Sabro has evolved, grown and expanded since its inception in 1969.

It was the fruit of commitment, hope and hard work that enabled us to be the pioneers of HVAC manufacturing in Pakistan, exporting to over 22 countries, encapsulating 3 continents. We now thrive as an agile manufacturer for a complete range of HVAC manfacture including Chillers, Self-Contained units, Air-Side Equipment, Mini Split Units & a menagerie of customised HVAC manufacture tailored to suit every HVAC requirement of the customer.

For over five decades, Sabro has been a trusted brand name that has exceeded expectations nationwide & internationally, catering to the needs of both domestic as well international customers.

2014: Obtained BS EN ISO 9001:2008

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